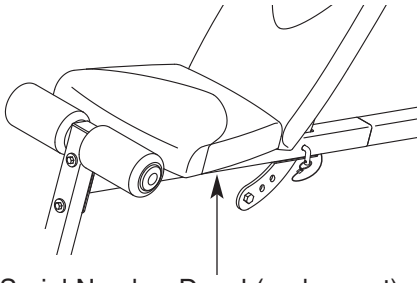
WEIDERPRO™ 255 L

Model No. 831.15906.0
Serial No. _____

Write the serial number in the space above for reference.



Serial Number Decal (under seat)

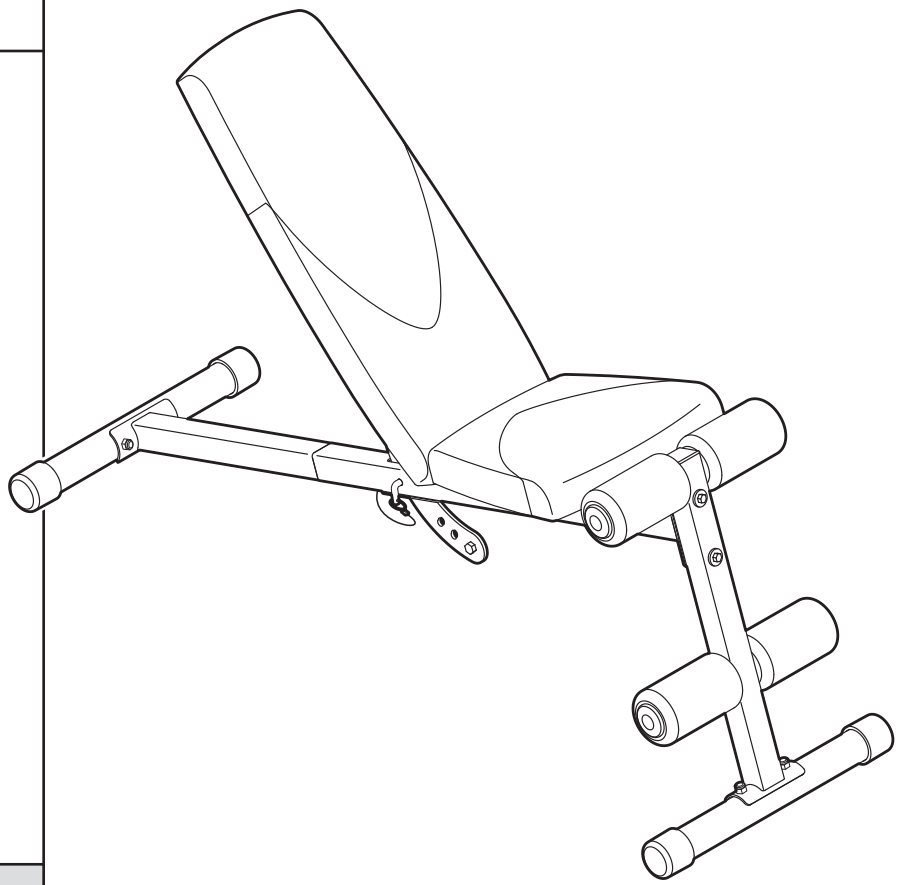
- **Assembly**
- **Operation**
- **Maintenance**
- **Part List and Drawing**

Sears, Roebuck and Co.
Hoffman Estates, IL 60179

⚠ CAUTION

Read all precautions and instructions in this manual before using this equipment. Keep this manual for future reference.

WEIGHT BENCH EXERCISER
User's Manual



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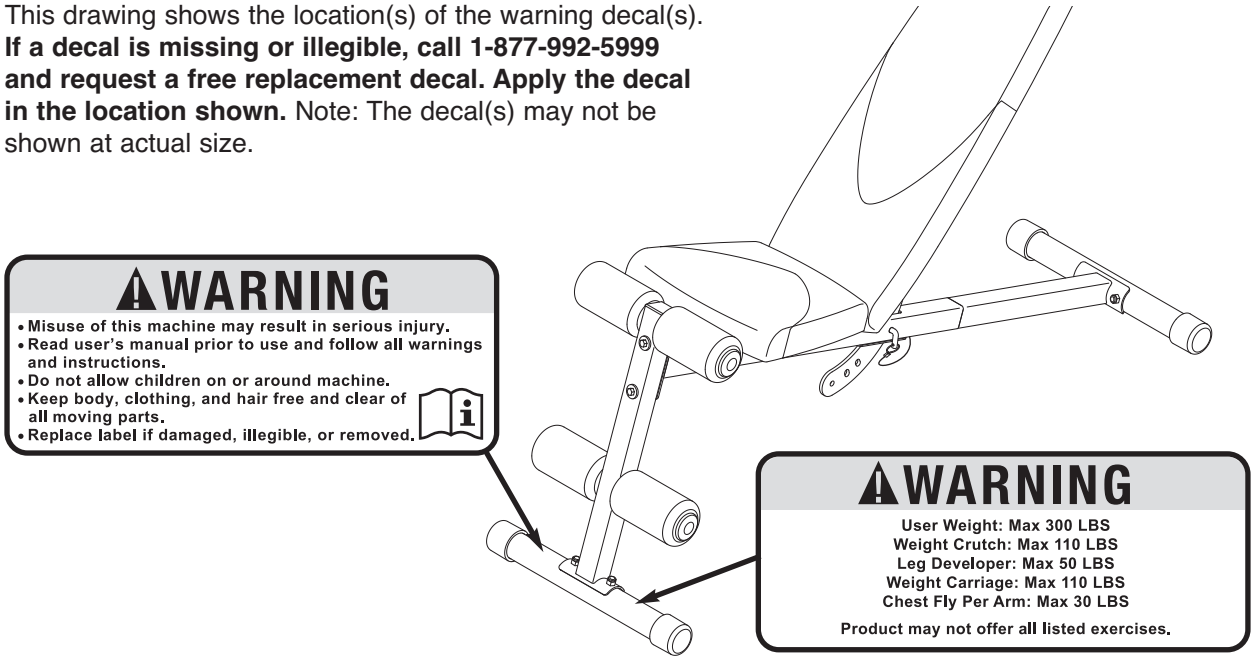
WARNING DECAL PLACEMENT

This drawing shows the location(s) of the warning decal(s). **If a decal is missing or illegible, call 1-877-992-5999 and request a free replacement decal. Apply the decal in the location shown.** Note: The decal(s) may not be shown at actual size.


WARNING
• Misuse of this machine may result in serious injury.
• Read user's manual prior to use and follow all warnings and instructions.
• Do not allow children on or around machine.
• Keep body, clothing, and hair free and clear of all moving parts.
• Replace label if damaged, illegible, or removed.
WARNING
User Weight: Max 300 LBS
Weight Crutch: Max 110 LBS
Leg Developer: Max 50 LBS
Weight Carriage: Max 110 LBS
Chest Fly Per Arm: Max 30 LBS
Product may not offer all listed exercises.

IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on your weight bench before using your weight bench. Sears assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

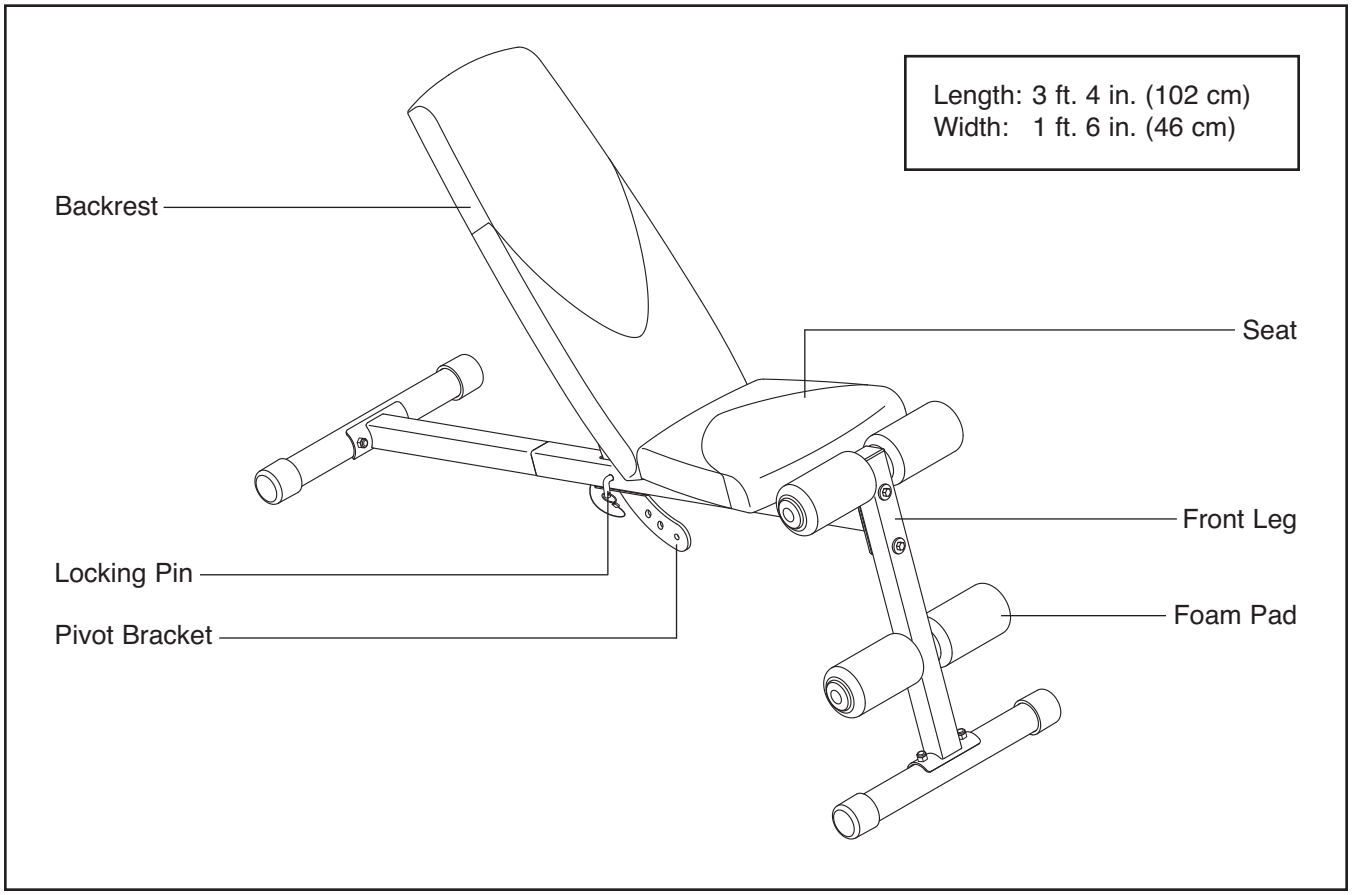
1. **Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.**
2. **Read all instructions in this manual and all warnings on the weight bench before using the weight bench.**
3. **It is the responsibility of the owner to ensure that all users of the weight bench are adequately informed of all precautions.**
4. **The weight bench is intended for home use only. Do not use the weight bench in any commercial, rental, or institutional setting.**
5. **Keep the weight bench indoors, away from moisture and dust. Do not put the weight bench in a garage or covered patio or near water.**
6. **Place the weight bench on a level surface, with a mat beneath it to protect the floor or carpet. Make sure that there is enough clearance around the weight bench to mount, dismount, and use the weight bench.**
7. **Inspect and properly tighten all parts regularly. Replace any worn parts immediately.**
8. **Keep children under age 12 and pets away from the weight bench at all times.**
9. **The weight bench is designed to support a maximum user weight of 300 lbs. (136 kg) and a maximum total weight of 410 lbs. (186 kg). Do not use more than 110 lbs. (50 kg) of weight with the weight bench. Note: The weight bench does not include weights.**
10. **Wear appropriate exercise clothes while exercising; do not wear loose clothes that could become caught on the weight bench. Always wear athletic shoes for foot protection.**
11. **Always make sure that the locking pin is fully inserted into the frame and into the pivot bracket before you use the weight bench.**
12. **Over exercising may result in serious injury or death. If you feel faint or if you experience pain while exercising, stop immediately and cool down.**

BEFORE YOU BEGIN

Thank you for selecting the versatile WEIDER PRO™ 255 L weight bench. The 255 L weight bench is designed to help develop the major muscle groups of the upper body. Whether your goal is to tone your body, build dramatic muscle size and strength, or improve your cardiovascular system, the weight bench will help you to achieve the specific results you want.

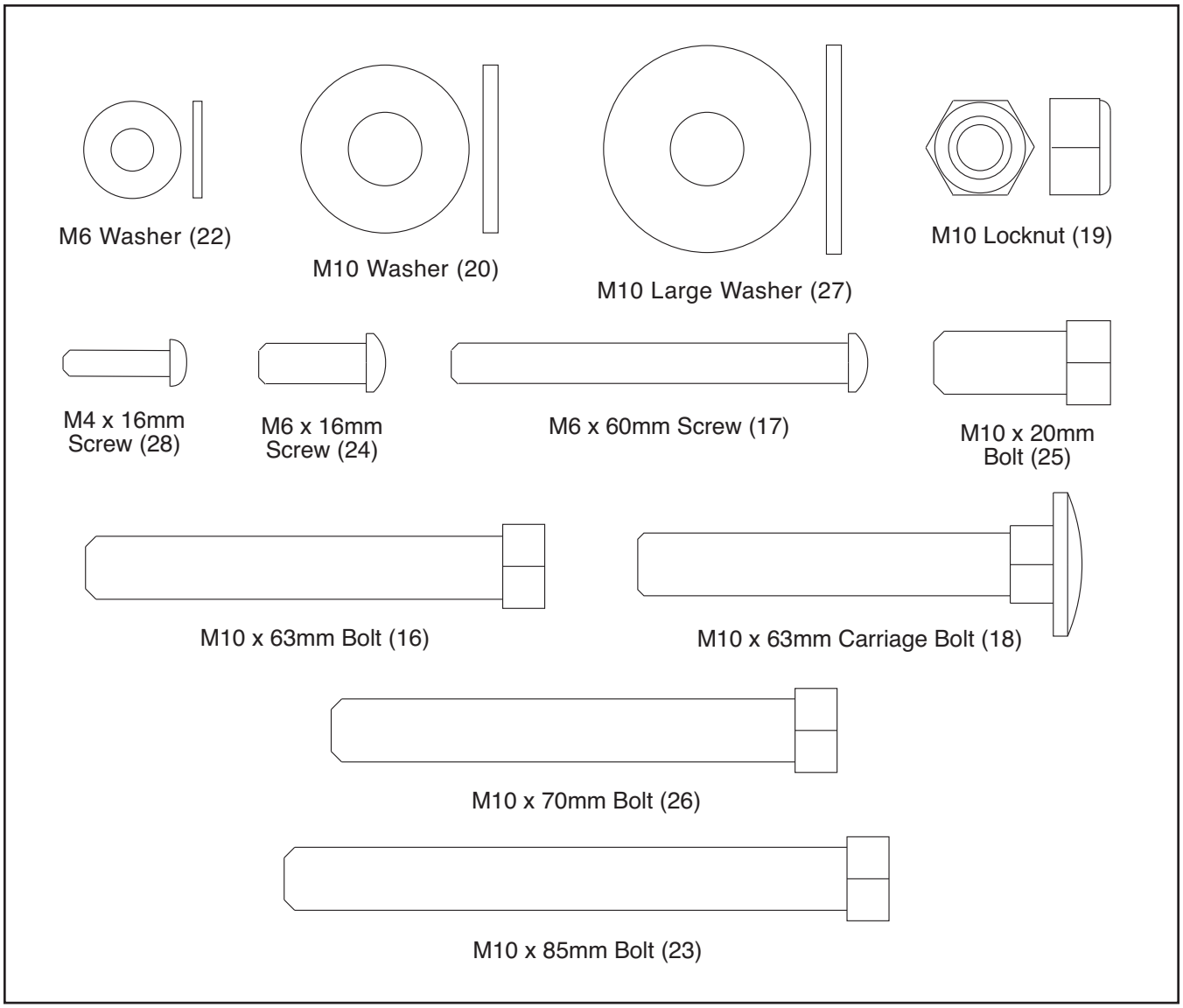
For your benefit, read this manual carefully before using the weight bench. If you have questions after reading this manual, please see the front cover of this manual. To help us assist you, note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please look at the drawing below and familiarize yourself with the parts that are labeled.



PART IDENTIFICATION CHART

Use the drawings below to identify small parts used in assembly. The number in parentheses by each drawing is the key number of the part, from the PART LIST near the end of this manual. **IMPORTANT: If you cannot find a part in the hardware kit, check to see if it has been preassembled. If a part is missing, please call 1-877-992-5999.**

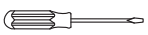

M6 Washer (22)
M10 Washer (20)
M10 Large Washer (27)
M10 Locknut (19)
M4 x 16mm Screw (28)
M6 x 16mm Screw (24)
M6 x 60mm Screw (17)
M10 x 20mm Bolt (25)
M10 x 63mm Bolt (16)
M10 x 63mm Carriage Bolt (18)
M10 x 70mm Bolt (26)
M10 x 85mm Bolt (23)

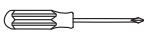
ASSEMBLY

- Assembly requires two persons.
- Because of its size and weight, assemble the weight bench in the location where it will be used. Make sure that there is enough clearance to walk around the weight bench as you assemble it.
- Place all parts in a cleared area and remove the packing materials. Do not dispose of the packing materials until you complete all assembly steps.
- To identify small parts, see page 5.
- The following tools (not included) may be required for assembly:

two adjustable wrenches

one rubber mallet

one standard screwdriver 

one Phillips screwdriver 

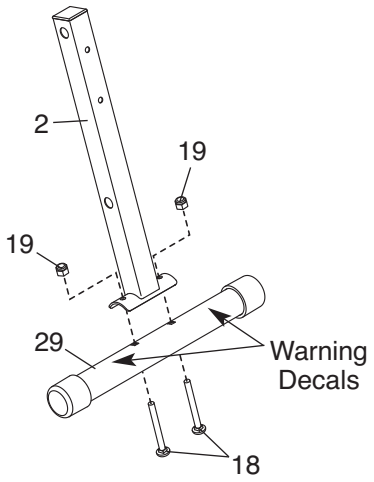
Assembly will be more convenient if you have a set of wrenches. To avoid damaging parts, do not use power tools.

1. **To make assembly easier, read the assembly tips in the box above.**

   Orient the Front Stabilizer (29) so that the warning decals are facing upward.

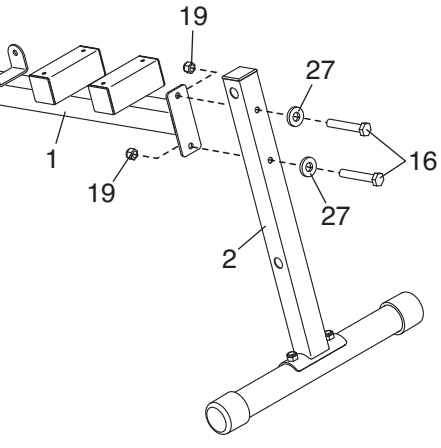
   Attach the Front Stabilizer (29) to the Front Leg (2) with two M10 x 63mm Carriage Bolts (18) and two M10 Locknuts (19). **Do not tighten the Locknuts yet.**

1



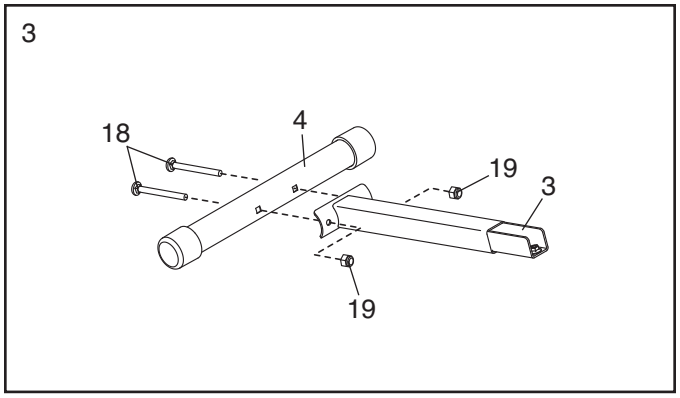
2. Attach the Front Leg (2) to the Frame (1) with two M10 x 63mm Bolts (16), two M10 Large Washers (27), and two M10 Locknuts (19). **Do not tighten the Locknuts yet.**

2



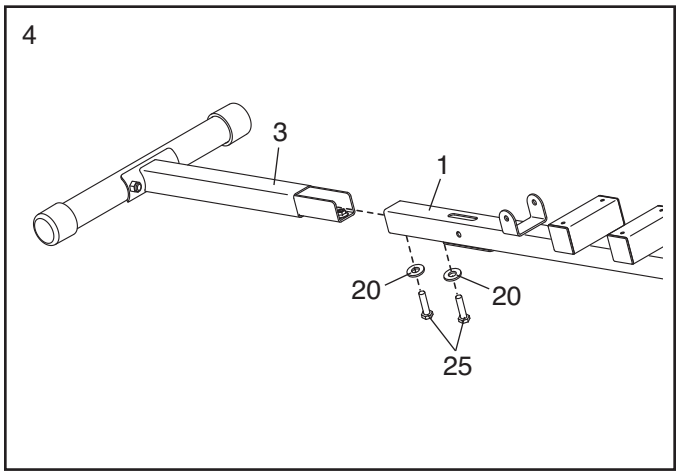
3. Orient the Rear Leg (3) as shown.

   Attach the Rear Stabilizer (4) to the Rear Leg (3) with two M10 x 63mm Carriage Bolts (18) and two M10 Locknuts (19). **Do not tighten the Locknuts yet.**



4. Attach the Rear Leg (3) to the Frame (1) with two M10 x 20mm Bolts (25) and two M10 Washers (20).

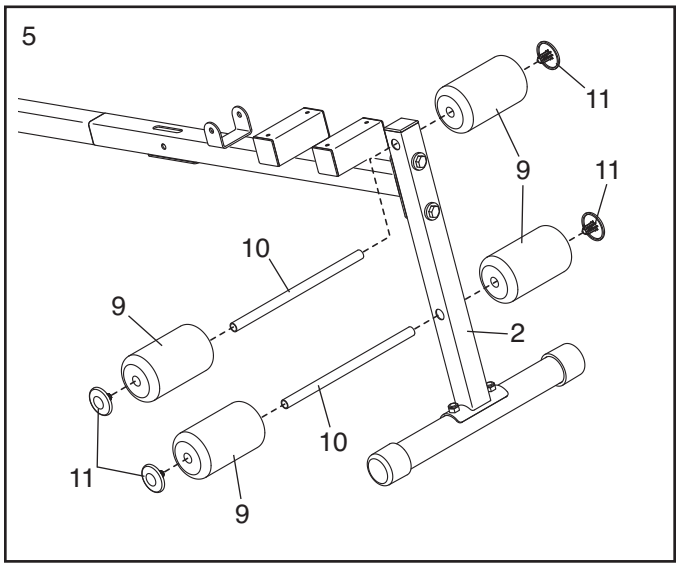
   See steps 1–3. Tighten the M10 Locknuts (19).



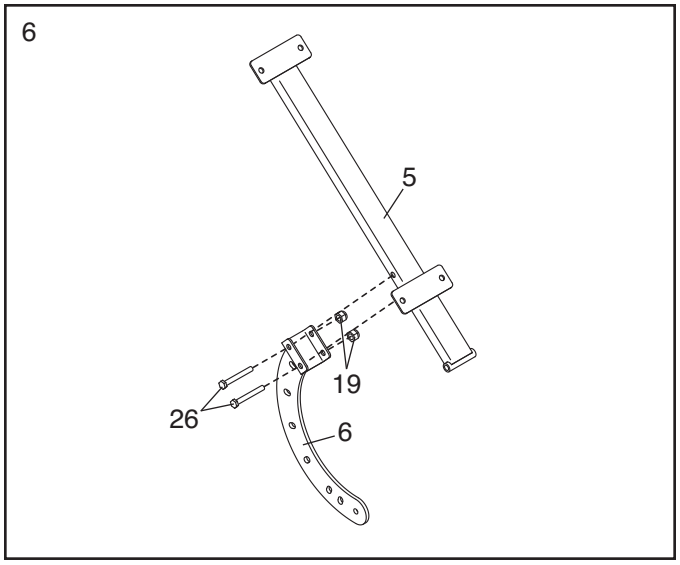
5. Insert the two Pad Tubes (10) into the Front Leg (2).

   Wet the ends of the Pad Tubes (10) with soapy water, and slide two Foam Pads (9) onto each Pad Tube.

   Then, press a Pad Cap (11) into each Foam Pad (9).



6. Attach the Pivot Bracket (6) to the Backrest Frame (5) with two M10 x 70mm Bolts (26) and two M10 Locknuts (19). **Do not tighten the Locknuts yet.**

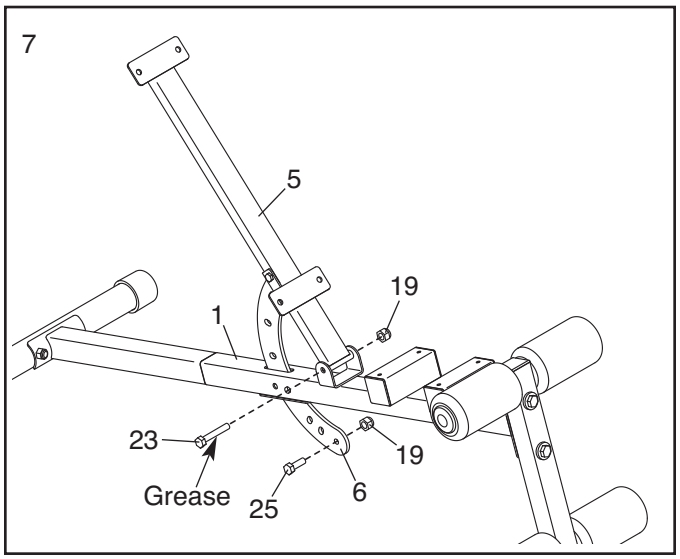


7. Apply some of the included grease to an M10 x 85mm Bolt (23).

   Insert the Pivot Bracket (6) into the slot in the Frame (1). Attach the Backrest Frame (5) to the Frame with the M10 x 85mm Bolt (23) and an M10 Locknut (19). **Do not overtighten the Locknut; the Backrest Frame must pivot easily.**

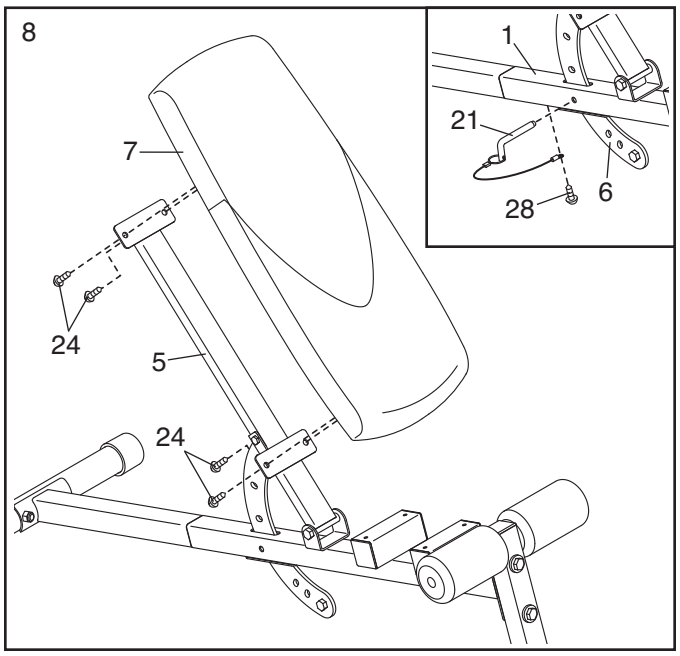
   Then, attach an M10 x 20mm Bolt (25) and an M10 Locknut (19) to the hole in the end of the Pivot Bracket (6).

   See step 6. Tighten the M10 Locknuts (19).

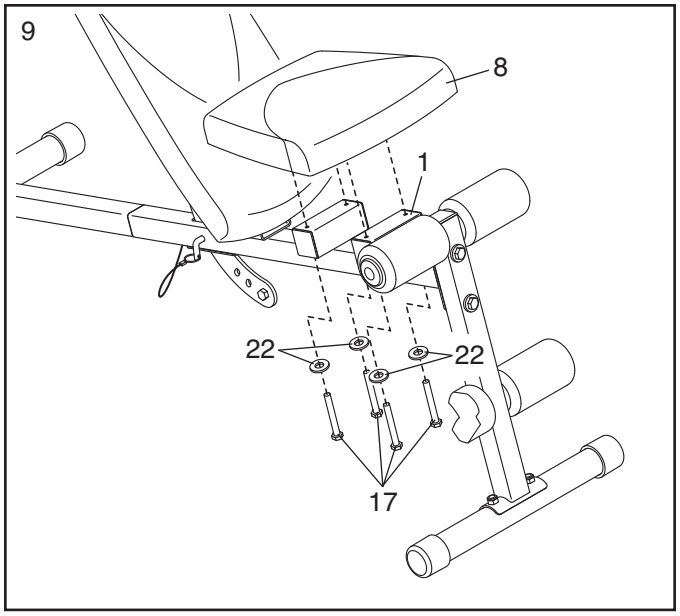


8. Orient the Backrest (7) as shown. Attach the Backrest to the Backrest Frame (5) with four M6 x 16mm Screws (24).

   See the inset drawing. Attach the tether on the Locking Pin (21) to the underside of the Frame (1) with an M4 x 16mm Screw (28). Then, insert the Locking Pin into the Frame and into an adjustment hole in the Pivot Bracket (6).



9. Attach the Seat (8) to the Frame (1) with four M6 x 60mm Screws (17) and four M6 Washers (22).



10. **Make sure that all parts are properly tightened before you use the weight bench.**

ADJUSTMENT

See the EXERCISE GUIDELINES on page 10 for important exercise information, and refer to the accompanying exercise guide to see the correct form for several exercises.

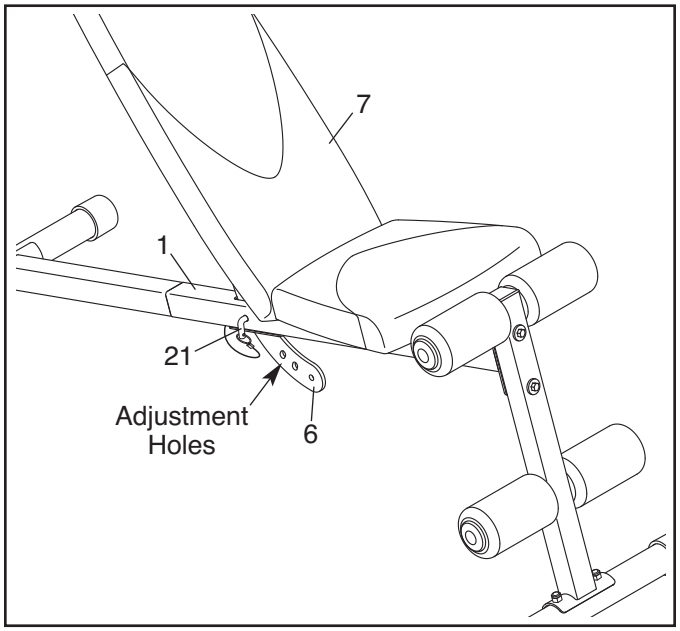
Make sure that all parts are properly tightened each time the weight bench is used. Replace any worn parts immediately. The weight bench can be cleaned with a damp cloth and a mild, non-abrasive detergent; **do not use solvents to clean the weight bench.**

ADJUSTING THE BACKREST

The Backrest (7) can be used in a declined position, a level position, or any of four inclined positions.

To adjust the Backrest (7), first remove the Locking Pin (21) from the Frame (1). Then, pivot the Backrest to the desired position, and reinsert the Locking Pin into the Frame and into an adjustment hole in the Pivot Bracket (6).

⚠WARNING: Make sure that the Locking Pin (21) is fully inserted into the Frame (1) and into the Pivot Bracket (6).



EXERCISE GUIDELINES

FOUR TYPES OF STRENGTH WORKOUTS

Note: A "repetition" is one complete cycle of an exercise, such as one sit-up. A "set" is a series of repetitions.

Muscle Building—Work your muscles near their maximum capacity and progressively increase the intensity of your exercise. Adjust the intensity level of an individual exercise as follows:
- Change the amount of resistance used.
- Change the number of repetitions or sets performed.

Use your own judgment to determine the amount of resistance that is right for you. Begin with 3 sets of 8 repetitions for each exercise you perform. Rest for 3 minutes after each set. When you can complete 3 sets of 12 repetitions without difficulty, increase the amount of resistance.

Toning—Tone your muscles by working them to a moderate percentage of their capacity. Select a moderate amount of resistance and increase the number of repetitions in each set. Complete as many sets of 15 to 20 repetitions as possible without discomfort. Rest for 1 minute after each set. Work your muscles by completing more sets rather than by using high amounts of resistance.

Weight Loss—To lose weight, use a low amount of resistance and increase the number of repetitions in each set. Exercise for 20 to 30 minutes, resting for a maximum of 30 seconds between sets.

Cross Training—Combine strength training and aerobic exercise by following this type of program:
- Strength training workouts on Monday, Wednesday, and Friday.
- 20 to 30 minutes of aerobic exercise on Tuesday and Thursday.
- One full day of rest each week to give your body time to regenerate.

WORKOUT GUIDELINES

Familiarize yourself with the equipment and learn the proper form for each exercise. Use your own judgment to determine the appropriate length of time for each workout, and the numbers of repetitions and sets to complete. Progress at your own pace and be sensitive to your body's signals. Follow each workout with at least one day of rest.

Warming Up—Start with 5 to 10 minutes of stretching and light exercise. A warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Working Out—Include 6 to 10 different exercises in each workout. Select exercises for every major muscle group, emphasizing areas that you want to develop. To give balance and variety to your workouts, vary the exercises from workout to workout.

Cooling Down—Finish with 5 to 10 minutes of stretching. Stretching increases the flexibility of your muscles and helps to prevent post-exercise problems.

EXERCISE FORM

Move through the full range of motion for each exercise and move only the appropriate parts of the body. Perform the repetitions in each set smoothly and without pausing. The exertion stage of each repetition should last about half as long as the return stage. Exhale during the exertion stage of each repetition and inhale during the return stroke. Never hold your breath.

Rest for a short period of time after each set:
- Muscle Building—Rest for three minutes after each set.
- Toning—Rest for one minute after each set.
- Weight Loss—Rest for 30 seconds after each set.

STAYING MOTIVATED

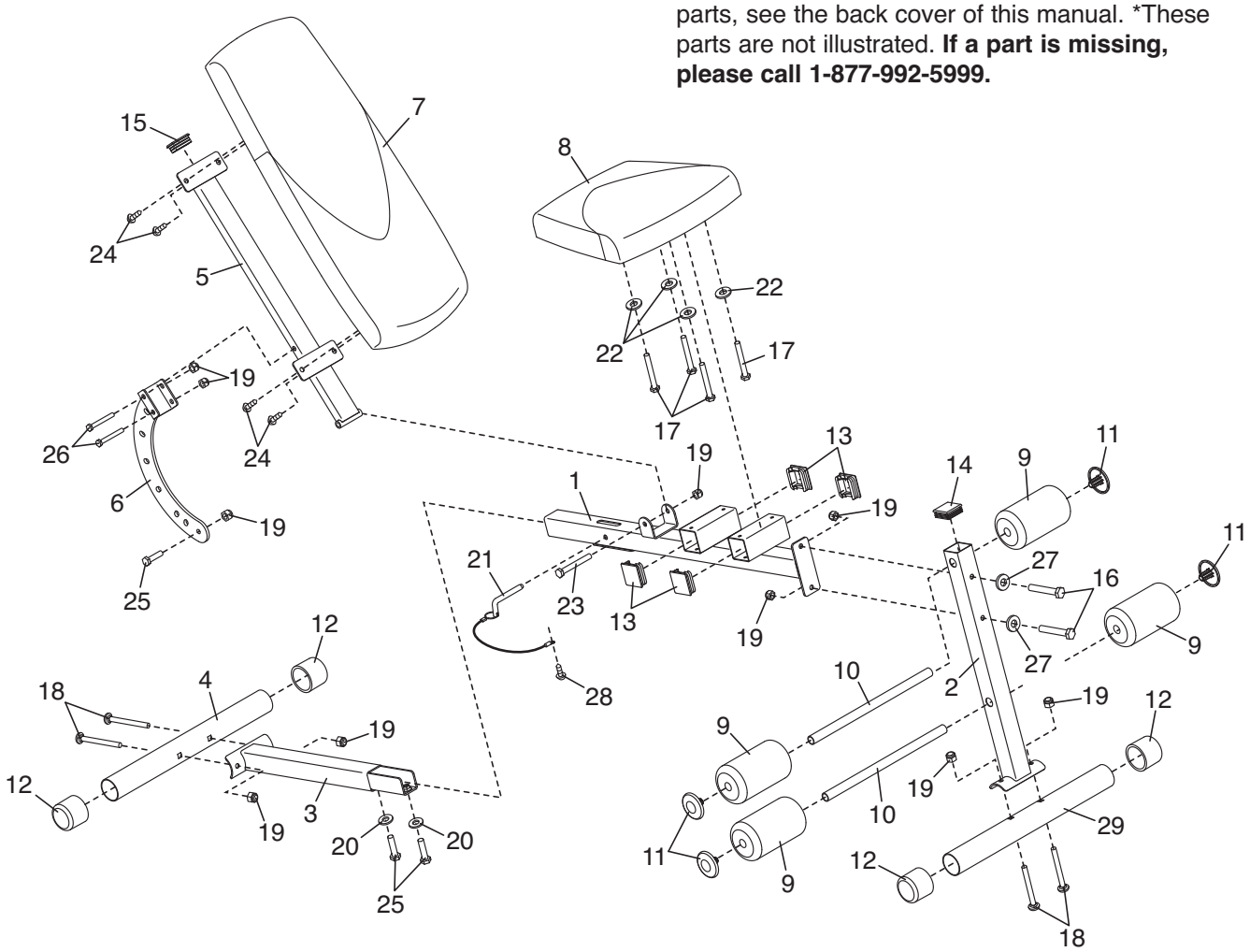
For motivation, keep a record of each workout. Write the date, the exercises performed, the resistance used, and the numbers of sets and repetitions completed. Record your weight and key body measurements once a month. To achieve good results, make exercise a regular and enjoyable part of your life.

PART LIST/EXPLODED DRAWING

Model No. 831.15906.0 R1011A

Key No.	Qty.	Description
1	1	Frame
2	1	Front Leg
3	1	Rear Leg
4	1	Rear Stabilizer
5	1	Backrest Frame
6	1	Pivot Bracket
7	1	Backrest
8	1	Seat
9	4	Foam Pad
10	2	Pad Tube
11	4	Pad Cap
12	4	50mm Round Outer Cap
13	4	50mm Square Inner Cap
14	1	45mm Square Inner Cap
15	1	25mm x 50mm Inner Cap
16	2	M10 x 63mm Bolt
17	4	M6 x 60mm Screw
18	4	M10 x 63mm Carriage Bolt
19	10	M10 Locknut
20	2	M10 Washer
21	1	Locking Pin
22	4	M6 Washer
23	1	M10 x 85mm Bolt
24	4	M6 x 16mm Screw
25	3	M10 x 20mm Bolt
26	2	M10 x 70mm Bolt
27	2	M10 Large Washer
28	1	M4 x 16mm Screw
29	1	Front Stabilizer
*	–	User's Manual
*	–	Exercise Guide
*	–	Grease Packet

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated. **If a part is missing, please call 1-877-992-5999.**



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90-DAY FULL WARRANTY

If this Sears WEIGHT BENCH EXERCISER fails due to a defect in material or workmanship within 90 days of the date of purchase, call 1-800-4-MY-HOME® (1-800-469-4663) to arrange for free repair (or replacement if repair proves impossible).

This warranty does not apply when the WEIGHT BENCH EXERCISER is used commercially or for rental purposes. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Sears, Roebuck and Co., Hoffman Estates, IL 60179

Part No. 302908 R1011A
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